

## 5500L LAB STAND

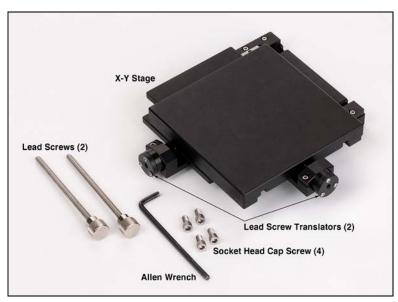
## SUPPLEMENTAL INSTRUCTIONS FOR ADDITION OF X-Y STAGE

JCC-P13 AUG 2012

## Notes:

The **X-Y Stage** is shipped secured in place with tape for protection during transit; remove tape prior to use (requires removing **X-Y Stage** as described below).

**Lead Screws** are removed for storage in **Carrying Case**.



- 1. The **X-Y Stage** attaches to the **Lab Stand** with (4) 1/4-20 x 1/2" **Socket Head Cap Screws** on the underside of the **Base Plate.**
- To remove the X-Y Stage: Loosen the Socket Head Cap Screws with the Allen Wrench and remove the X-Y Stage from the Base Plate.
- To reattach the X-Y Stage: Orient the X-Y stage on Base Plate as shown in lower image and secure using the Allen Wrench and (4) Socket Head Cap Screws.
- Install (2) Lead Screws into the threaded holes on the (2) Lead Screw Translators. Turn both Lead Screws evenly until the X-Y Stage is approximately centered on the Base Plate, as shown in lower image.
- During measurement, turn Lead Screws for fine adjustment of target's X-Y position under Optical Micrometer.



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